



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D4704-043
Job Sheet 182711-A



Part No: D4704-043

Job Qty: 4 ea

Part Name: Expandable Pin Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/2/19

Job Tracking No:

Due Date: 9/21/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP REV:A 12.09.10 NEW ISSUE DD VERF:JFS IPP REV:B 17.01.11 PRELIM rev.b
DWG DD VERF:JLM IPP REV:C 17.05.29 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/13/18	9/21/18	0.00	0.00	Start Up Stores/Pkg-2		DAS
110	Packaging	4 pcs		9/21/18	0.00	0.00	Packaging1		36
							Packaging1-5		9-89 DAS
120	Small Fab	4 pcs		9/21/18	0.00	0.30	Small Fab		36
							Small Fab-7		9-89 DAS
130	QC	4 pcs		9/21/18	0.00	0.00	QC5		APR 04 2019 40
140	Packaging	4 pcs		9/21/18	0.00	0.00	Packaging3		9-89
							Packaging3-2		APR 04 2019
150	QC21-SA	4 Ea		9/21/18	0.00	0.00	QC21		APR 05 2019

Part Op 110 - Pick Kit

Descriptions: 130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4708-11	Lanyard	4 pcs (1 ea)	90-Start up Operation	
D4709-3	Spring Clip	4 pcs (1 ea)	90-Start up Operation	
D4709-4	Spring Clip	4 pcs (1 ea)	90-Start up Operation	
D4711-041	Expandable Pin Assembly, Modified	8 pcs (2 ea)	110-Packaging	5154059④
MS20613-4C8	Rivet	24 Ea (6 ea)	110-Packaging	5169269④

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4708-11	4	0	0
	D4709-3	4	5	0
	D4709-4	4	5	0
	D4711-041	8	8	0
110-Packaging	MS20613-4C8	24	243	0

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02
10 8
101-11 1/10



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Container No: S168795



Part: D4704-043
Job No: 182711-A
Serial No/Batch: S109723
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 04/03/19



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D4704-043
Job Sheet 182711



Part No: D4704-043

Job Qty: 2 ea

Part Name: Expandable Pin Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP REV:A 12.09.10 NEW ISSUE DD VERF:JFS IPP REV:B 17.01.11 PRELIM rev.b
DWG DD VERF:JLM IPP REV:C 17.05.29 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Stores/Pkg-2	6	SEP 13 2018
110	Packaging	2 pcs	9/21/18	9/21/18	0.00	0.00	Packaging1-5	3-89	
120	Small Fab	2 pcs	9/21/18	9/21/18	0.00	0.15	Small Fab-7		
130	QC	2 pcs	9/21/18	9/21/18	0.00	0.00	QC5		
140	Packaging	2 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-2		
150	QC21-SA	2 Ea	9/21/18	9/21/18	0.00	0.00	QC21		

Part Op 110 - Pick Kit

Descriptions: 130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4708-11	Lanyard	2 Ea (1 ea)	90-Start up Operation	F162300
D4709-3	Spring Clip	2 Ea (1 ea)	90-Start up Operation	F162272
D4709-4	Spring Clip	2 Ea (1 ea)	90-Start up Operation	F162271
D4711-041	Expandable Pin Assembly, Modified	4 Ea (2 ea)	90-Start up Operation	S-21523
MS20613-4C8	Rivet	12 Ea (6 ea)	90-Start up Operation	

MS20413-4C8

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4708-11	2	10	0
	D4709-3	2	15	0
	D4709-4	2	15	0
	D4711-041	4	0	0
	MS20613-4C8	12	112	0

Part Specifications

Specifications could not be found.